

Annexure A - 2023OSB020

(Pre-qualification Requirement for Fabrication of GR-91 Clamps with BHEL Materials)

Questionnaire to be filled up by vendor and sent along with necessary documentary evidence

SL. NO	DESCRIPTION	Facility Requirement		DETAILS OF DOCUMENTS TO BE	YES / NO	Remarks
		In-House	Outsourced			
1	Facility for Plasma Cutting/water jet cutting for SA387Gr.91 material	Y	Y	List with required details to be furnished. If outsourced, Documentary proof of facility tie up for outsourcing shall be furnished along with above details of furnace		
2	Facility for hot forming of SA387Gr.91 material clamps of plate thickness upto 40 mm.	Y	NOT Allowed	List with required details to be furnished (Press, tools, dies etc)		
3	Welding machine (3 NOs) for welding SA387Gr.91 material	Y	NOT Allowed	List with required details to be furnished		
4	Facility for heat- treatment using a furnace calibrated upto 1100 deg.C to carry out normalizing, tempering and PWHT for P15E-Gr1 material. Calibrated Furnace size should be such that it accommodates Clamp Sizes (Min Length/Widthshould be 3 Meter)	Y	NOT Allowed	List with required details to be furnished (Details of no. of furnaces, furnace dimensions, furnace capacity and furnace type, Calibration report to be enclosed.)		
5	Vendor shall have experience in fabrication of either SA387Gr.22 or SA387Gr.91 material.			Previous experience details to be furnished		
6	Vendor shall have a separate Covered storage area for storing.			Details of Covered area availability to be furnished		

NOTE:

- i. Bids fulfilling the above criteria will be considered for further techno-commercial evaluation.
- ii. Only techno-commercially accepted bidders will be considered for price bid opening.
- iii. Bidders to submit all supporting documents in English language. If documents submitted by bidder are in a language other than English, a self-attested English translated document shall also be submitted.